



## Crown Roll Leaf, Inc.

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### Product Data Sheet

**Series:**

RJ72

**Description:**

Premium Metallic foil series. This series was developed primarily for uncoated paper stock including rough or textured stock. It also works well on ribbons, PVC book cover, bookbinding stock, laminated bags, and most coated stocks. This series is available in bright and matte gold and silver, and various colors.

**Release Characteristic:**

Easy

**Coverage:**

Medium - Broad

**Application Temperature:**

220 - 275°F - Metal die  
105 - 135°C

*These temperature ranges serve only as a start-up reference. Proper temperature setting will depend on several other application conditions such as type of machinery and tooling, coverage, application speed and pressure, and other factors.*

**Carrier:**

E-film: 12 Micron (48 gauge) clear polyester film

**Shelf Life:**

Hot stamping foils should perform to standards for a period of 1 yr. from date of manufacture. Foil must be stored away from extreme heat, cold and moisture. Ideal storage temperature range is 50° - 85°F, relative humidity of 20 - 70%. Do not store rolls on its side or in direct sunlight.

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