



## Crown Roll Leaf, Inc.

91 Illinois Avenue  
Paterson, NJ 07503  
973-742-4000

### Product Data Sheet

**Series:**

**HH88 Series**

**Description:**

General purpose metallized hot stamping foil for fine to medium coverage applications. This series was developed for application to check stocks and other dry, hard to cover paper substrates. This series also works well on most coated and uncoated stock, aqueous coated stock, and some plastic and laminates.

This series has a surface dyne level of 36 dynes minimum and 40 maximum, and is overprintable with most conventional printing inks as well as some UV inks and clear UV and non-UV lacquers. However, purchasers should independently determine, prior to use, the suitability of this material for their specific application and ink compatibility.

**Release Characteristic:**

Medium

**Coverage:**

Fine to Medium

**Application Temperature:**

225 - 300°F - Metal die  
107 - 150°C

**Carrier:**

E-film: 12 Micron (48 gauge) clear polyester film

**Shelf Life:**

Hot stamping foils should perform to standards for a period of 1 yr. from date of manufacture. Foil must be stored away from extreme heat, cold and moisture. Ideal storage temperature range is 50° - 85°F, relative humidity of 20 - 70%. Do not store rolls on its side or in direct sunlight.

The information herein is based on scientific data available to us and is presented in good faith. Values that are presented are intended only as a source of information and given without guarantee and do not constitute a warranty. No guarantee or warranty is given as to the accuracy, reliability or completeness of the information herein. Since the conditions under which the product and/or this information may be applied are beyond our control, we can assume no liability for the results of the application. No representation or warranty regarding the compliance of the foil product with the information provided herein can be given. This information does not release the customer from their own liability for care in examination of the product for their intended use. Purchasers should independently determine, prior to use, the suitability of this material for their specific application. No warranty, expressed or implied, is given.