



## Crown Roll Leaf, Inc.

91 Illinois Avenue  
Paterson, NJ 07503  
973-742-4000

### Product Data Sheet

**Product:****Description:****Release Characteristic:****Temperature Range:****Carrier:****Shelf Life:****CEA Series**

Pigment hot stamping foils for fine to medium coverage applications for use on substrates such as acetate, polyethylene, polystyrene, rigid PVC and other specific plastics. Crown can traverse wind foil to give customers higher footages per roll and increase customer productivity.

Easy

250 – 350°F (120 – 175°C) - Metal die  
250 – 425°F (120 – 220°C) - Silicone die

These temperature ranges serve only as a start-up reference. Proper temperature setting will depend on several other application conditions such as type of machinery and tooling, coverage, application speed and pressure, and other factors.

12 Micron (48 gauge) clear polyester

Hot stamping foils should perform to standards for a period of 5 years from date of purchase. Foil must be stored away from extreme heat, cold and moisture. Ideal storage temperature range is 50° - 85°F, relative humidity of 20–70%. Do not store rolls on its side or in direct sunlight.

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