



Crown Roll Leaf, Inc.

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Product Data Sheet

Series:

SA88

Description:

Metallized hot stamping foil for fine to medium coverage applications. Primarily developed for application over UV coated stocks, over compatible inks, and other varnished stock applications. This series also stamps onto lacquered wood, specific plastics such as polypropylene

This series is overprintable with most conventional printing inks as well as some UV inks and clear UV and non-UV lacquers.

Release Characteristic:

Medium

Coverage:

Fine to Medium

Application Temperature:

220 - 275°F - Metal die
105 - 135°C

These temperature ranges serve only as a start-up reference. Proper temperature setting will depend on several other application conditions such as type of machinery and tooling, coverage, application speed and pressure, and other factors.

Carrier:

12 Micron (48 gauge) clear polyester film

Shelf Life:

Hot stamping foils should perform to standards for a period of 1 yr. from date of manufacture. Foil must be stored away from extreme heat, cold and moisture. Ideal storage temperature range is 50° - 85°F, relative humidity of 20 – 70%. Do not store rolls on its side or in direct sunlight.

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